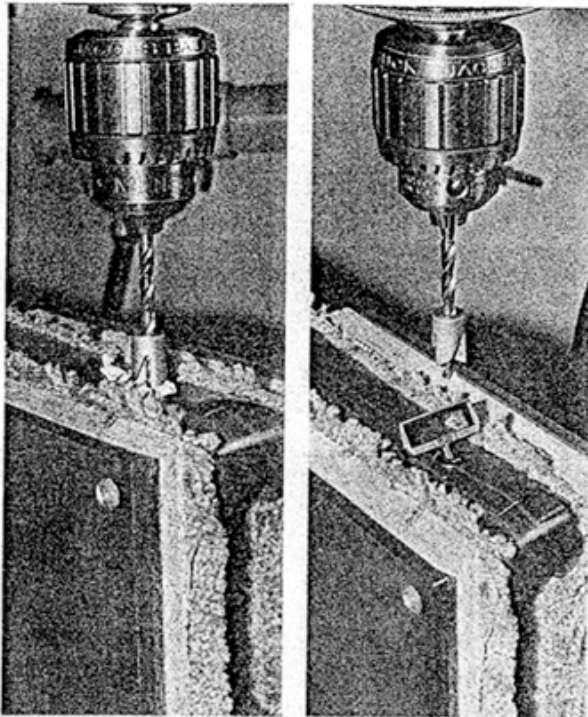


TOOLS NEEDED:

Drill press & vise Millett installation drill or 1/2" wood bit
Degreaser Five-minute epoxy glue

1. It's best to remove the stock from the gun before installing the flush-mount sling swivels. Clamp the stock in a suitable vise.
2. If the firearm has had another type of swivel installed, use the existing holes as a guide for locating the mounting holes for the flush mount. Be sure the existing holes are properly aligned with the center line of the stock. If no holes exist, measure back about 3" from the fore end and toe of the butt stock for the new holes, being careful to align with center of stock.



3. Drill a small hole about 1/16" dia. at the located positions. Open this up to the size of the pilot drill diameter. When you drill mounting holes, make absolutely sure the drill does not wobble and is in a true line with the stock.
4. The 1/2" hole depth should be no more than .470" deep. You can wrap a couple of layers of masking tape around the drill at .470" from the tip as a stop.
5. Clean out the holes of any chips, and clean the sling swivel of oil with a degreaser. Apply a small amount of glue all the way around the outer diameter of sling swivel base, making sure to cover the recessed areas completely. Apply a small amount of glue to the sides of the mounting holes to assure that the base and wood are completely coated.
6. Insert the sling swivel into the hole using the loop as a handle to aid in aligning the swivel opening with the length of the stock. Allow the glue to dry at least 24 hours before touching the sling swivels or loops. With proper installation, the sling swivels will be as strong as the wood in which they are mounted.

OPEN CARD HERE FOR INSTALLATION INSTRUCTIONS